INDUSTRIELEKTRONIK AB	Exteri	External		SPECIFICATION	1 of 2
VAT nr SE556245004801 Prepared by	Date: YYYY	-MM-DD	Releas	Product name/number	
Peter Svensson	2007-0)2-28	(A)	Portable Control Unit	
Document responsible (approved by) Kjell Leiwert	Checked PS	File Name DMO0704041_A.doc			

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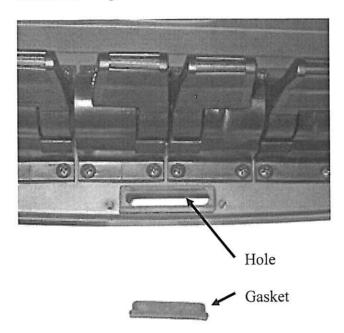
1 of 2

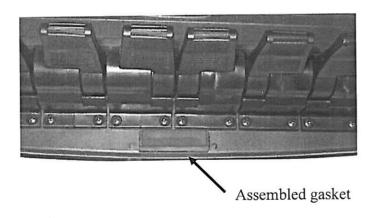
Assembly instruction Upper part for Portable Control Unit

Assembly of the gasket

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Assemble the gasket into the hole



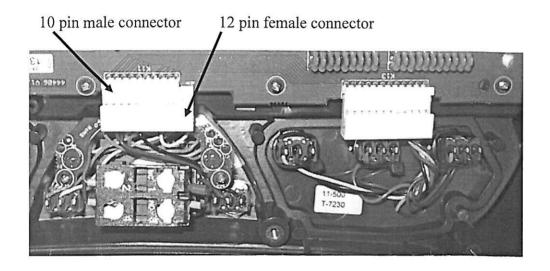


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INDUSTRIELEKTRONIK AB	Extern	141		SPECIFICATION	2 of 2
VAT nr SE556245004801					
Prepared by	Date: YYYY	-MM-DD	Releas	Product name/number	
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Connecting an old electronic card with a new plastic upper part

If the connector from the emergency stop is a 12 pin (female) and the connector on the electronic card is a 10 pin (male) connector. Connect them according to the picture below.



Revisionshistory

	M70		
Release	Date: YYYY-MM-DD	Edited By	Changes
(A)	2007-02-12	Peter Svensson	First creation of document

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